

Compositional dependence of formation of an apatite layer on glass-ceramics in simulated physiological solution

TOSHIHIRO KASUGA, KENJI NAKAGAWA, MASAHIRO YOSHIDA,
EIMEI MIYADE

Hoya Corporation, 572 Miyazawa-cho, Akishima-shi, Tokyo 196, Japan

In simulated physiological solution, an apatite layer is formed on the surface of apatite-containing glass-ceramics having the ability to bond to living bone. In this study, the influence of composition in the system $\text{CaO-P}_2\text{O}_5\text{-SiO}_2\text{-MgO}$, Al_2O_3 on apatite layer formation is investigated. On $\text{CaO-P}_2\text{O}_5\text{-SiO}_2$ glass-ceramics, an apatite layer was formed rapidly in simulated physiological solution. However, a solution containing an excess of Mg^{2+} prevented apatite layer formation. On glass-ceramics containing MgO, the amount of apatite formed on the surface decreased. An apatite layer was not formed on glass-ceramics containing Al_2O_3 . The prevention of apatite layer formation on glass-ceramics containing MgO is attributed to an increase of Mg^{2+} concentration in the solution. It is thought that glass-ceramics containing Al_2O_3 form an Al_2O_3 -rich layer, and that this layer prevents the formation of an apatite layer.

1. Introduction

Recently, a new type of glass-ceramic in the system $\text{MgO-CaO-P}_2\text{O}_5\text{-SiO}_2$ was developed [1]. These glass-ceramics can form a tight chemical bonding with bone [2] and have a high strength. They contain oxyapatite ($\text{Ca}_{10}(\text{PO}_4)_6\text{O}$) and wollastonite ($\text{CaO} \cdot \text{SiO}_2$) (A-W glass-ceramics).

An apatite layer is formed on the glass-ceramics in simulated physiological solution. However, A-W glass-ceramics containing Al_2O_3 or TiO_2 in the composition (for example, 3.7 MgO-40.0 CaO-31.9 SiO_2 -15.7 P_2O_5 -4.0 Al_2O_3 -4.7 TiO_2) do not form a chemical bond to living bone and an apatite layer is not formed on them in simulated physiological solution [3]. It is assumed that apatite layer formation is closely related to bonding ability of the glass-ceramics to living bone.

The effect of MgO in glass-ceramics on apatite formation has not been investigated before. In this work, the influence of composition in the system $\text{CaO-P}_2\text{O}_5\text{-SiO}_2\text{-MgO}$, Al_2O_3 on apatite layer formation was examined, and further a formation mechanism of an apatite layer on these glass-ceramics is proposed.

2. Experimental procedure

2.1. Sample preparation

A batch mixture of the composition (wt %) of 49.5 $\text{CaO-(16.3 - } x)\text{P}_2\text{O}_5\text{-(34.2 + } x)\text{SiO}_2$, or $(49.5 - x)\text{CaO-16.3 P}_2\text{O}_5\text{-34.2 SiO}_2\text{-}x\text{MgO}$ (or Al_2O_3) ($x = 0$ to 9.8) was melted in a platinum crucible at 1550°C for 1 h. The melt was quenched into water. This resultant glass was pulverized into powders of particle size below 30 μm . Compacts were prepared by pressing the glass powders with 5 wt % paraffin under a hydrostatic

pressure of 100 MPa. The compacts were heated up to 1050°C at a rate of 3°C min⁻¹ and held at the temperature for 2 h to sinter and crystallize.

2.2. Immersion into pseudo-extracellular fluid (immersion test)

The glass-ceramics were shaped into rectangular plates (15 mm × 10 mm × 2 mm) and the surfaces ground with 1200-grit alumina powder. The plates were immersed in simulated physiological solution which was a buffered solution (pH 7.4) consisting of tris-hydroxymethylaminomethane and hydrochloric acid. The chemical composition of this pseudo-extracellular fluid (PECF) is shown in Table I. After a few days the specimens were taken out of the PECF and their surfaces were analysed by X-ray diffraction (XRD).

2.3. Ion concentrations in PECF

To consider the formation mechanism of an apatite layer, the following experiment was carried out. The glass-ceramics shown in Table II were prepared by the method described in Section 2.1. These glass-ceramics (pulverized to 140 to 230 mesh) were immersed in PECF held at 37°C with shaking. The PECF

TABLE I Composition of PECF*

Cation	Amount ($\times 10^{-3}$ M)	Anion	Amount ($\times 10^{-3}$ M)
Na^+	142.0	Cl^-	148.8
K^+	5.0	HCO_3^-	4.2
Mg^{2+}	1.5	HPO_4^{2-}	1.0
Ca^{2+}	2.5		

*Including 0.05 M tris-hydroxymethylaminomethane and 0.045 M hydrochloric acid.

TABLE II Compositions of glass-ceramics

Component	Composition (wt %)			
	CPS	CPS-Mg	CPS-Al	CS
CaO	49.5	39.9	41.5	48.3
P ₂ O ₅	16.3	16.3	16.3	—
SiO ₂	34.2	34.2	34.2	51.7
MgO	—	9.6	—	—
Al ₂ O ₃	—	—	8.0	—
Crystalline phases*	Ap, Wo	Ap, Di	Ap, Wo, An	Wo

*Ap = apatite, Ca₁₀(PO₄)₆O; Wo = wollastonite, CaO · SiO₂; Di = diopside, CaO · MgO · 2SiO₂; An = anorthite, CaO · Al₂O₃ · 2SiO₂.

(5 ml) was pipetted out every few hours and the concentration of ions in the solution was analysed by atomic absorption.

3. Results and discussion

3.1. Effect of P₂O₅ content on apatite layer formation

Fig. 1 shows the result of immersion tests of glass-ceramics with the composition 49.5 CaO–(16.3 – x) P₂O₅–(34.2 + x)SiO₂ (x = 0 to 9.8). In spite of a large SiO₂ content (a small P₂O₅ content), an apatite layer is formed on the glass-ceramics. Glass-ceramic containing no P₂O₅ (“CS” glass-ceramic; Table II) was immersed in PECF. This glass-ceramic consists of wollastonite. After immersion for 10 days, an apatite layer was formed on “CS” glass-ceramic (Fig. 2). PO₄³⁻, required in order to form an apatite layer, is supplied from the PECF. It is not necessary for glass-ceramics to contain apatite in order to form an apatite layer.

3.2. Effect of MgO content on apatite layer formation

Fig. 3 shows the effect of MgO content in glass-ceramics on the ability to form an apatite layer in PECF. The XRD peak height of apatite increases and the peak profile sharpens progressively as wollastonite decreases. The I_a/I_b value of apatite decreases with increasing MgO content in the glass-ceramic.

On glass-ceramics containing more than 8% MgO, no apatite forms in PECF. The XRD peak height of diopside (CaO · MgO · 2SiO₂) does not change. The

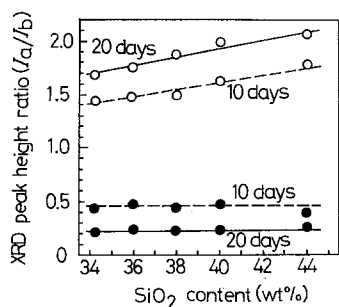


Figure 1 Effect of SiO₂ content in glass-ceramics on apatite layer formation. I_a = XRD peak height after immersion test, I_b = XRD peak height before immersion test; (O) apatite, (●) wollastonite. “10 days” = after immersion for 10 days, “20 days” = after immersion for 20 days.

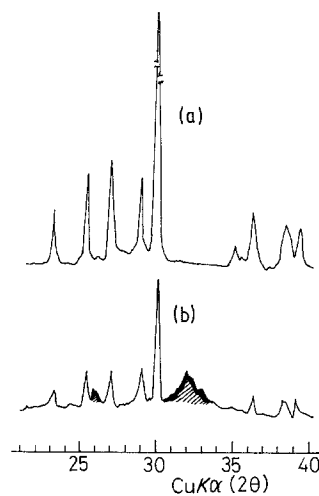


Figure 2 XRD patterns (a) before and (b) after immersion tests (for 10 days) of “CS” glass-ceramics (Table II). The shaded peaks are from apatite.

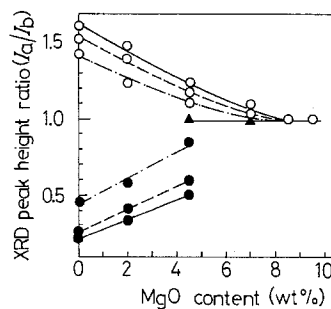


Figure 3 Effect of MgO content in glass-ceramics on apatite layer formation. (O) Apatite, (●) wollastonite, (▲) diopside; (---) after immersion for 10 days, (---) after immersion for 20 days, (—) after immersion for 30 days.

ability for apatite layer formation decreases with increasing MgO content. Glass-ceramics containing no MgO are superior in their apatite-forming ability.

Figs 4 and 5 show the changes of ion concentration in PECF in which the glass-ceramics were immersed. They were “CPS” and “CPS-Mg” glass-ceramics (Table II), respectively. The increase of Si⁴⁺ concentration is due to dissolution of the glass-ceramics. The decrease of PO₄³⁻ concentration is due to adsorption to the surface of the glass-ceramics. On “CPS” glass-ceramics, the Ca²⁺ concentration increases with increasing immersion time. On the other hand, on

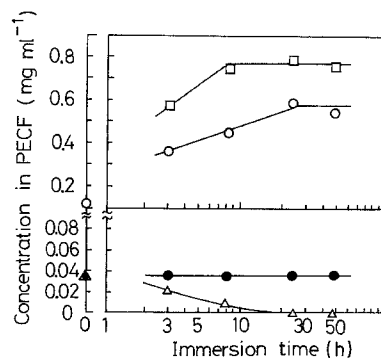


Figure 4 Ion concentrations in PECF in which “CPS” glass-ceramics were immersed; (O) Ca²⁺, (●) Mg²⁺, (□) Si⁴⁺, (Δ) PO₄³⁻.

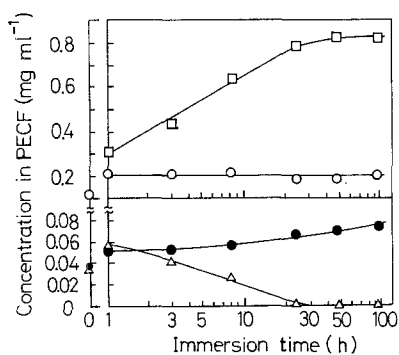


Figure 5 Ion concentrations in PECF in which "CPS-Mg" glass-ceramics were immersed; (O) Ca²⁺, (●) Mg²⁺, (□) Si⁴⁺, (Δ) PO₄³⁻.

"CPS-Mg" glass-ceramics the Ca²⁺ concentration does not change and the Mg²⁺ concentration increases.

Two kinds of modified pseudo-extracellular fluid containing excess Mg²⁺ (4.5×10^{-3} and $15.0 \times 10^{-3} \text{ mol l}^{-1}$) were prepared. "CPS" glass-ceramics were immersed in these solutions. Fig. 6 shows the relation of Mg²⁺ concentration and ability of apatite layer formation. The ability of apatite layer formation decreases with increasing Mg²⁺ concentration. Bosky and Posner [4] have reported that, on formation of hydroxyapatite in aqueous solution, the induction period of the transformation (time before crystals are first observed) increased with increasing Mg²⁺ concentration in amorphous calcium phosphate.

According to these results, it is supposed that Mg²⁺ interferes with apatite layer formation on glass-ceramics.

When the glass-ceramics were immersed in PECF, three phenomena appear to occur: (a) dissolution of ions (Ca²⁺, PO₄³⁻, Si⁴⁺) from glass-ceramics, (b) adsorption of PO₄³⁻ on glass-ceramics, and (c) formation of an apatite layer.

3.3. Effect of Al₂O₃ content on apatite layer formation

Fig. 7 shows the results of immersion tests of glass-ceramics containing Al₂O₃. An apatite layer was not formed by addition of 1% Al₂O₃. According to this result, the component Al₂O₃ has a remarkable ability to prevent apatite layer formation.

Fig. 8 shows the changes of ion concentration in

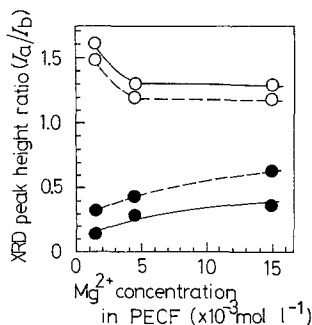


Figure 6 Effect of Mg²⁺ concentration in PECF on apatite layer formation. (O) Apatite, (●) wollastonite; (—) after immersion for 10 days, (---) after immersion for 20 days.

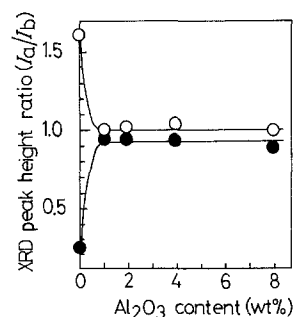


Figure 7 Effect of Al₂O₃ content in glass-ceramics on apatite layer formation (after immersion for 30 days). (O) Apatite, (●) wollastonite.

PECF when "CPS-Al" glass-ceramics (Table II) were immersed. Each change of ion concentration (Ca²⁺, Si⁴⁺, Mg²⁺, PO₄³⁻) in Fig. 8 is similar to that in Fig. 4. Al³⁺ was not detected in the PECF. The reason why an apatite layer is not formed on glass-ceramics containing Al₂O₃ is thought to be as follows. The solubility of Al³⁺ is very small, and Al³⁺ does not exist in PECF (pH 7.4). As other ions dissolve into PECF, Al₂O₃ is condensed to form an Al₂O₃-rich layer. This layer interferes with the formation of an apatite layer. As noted, the prevention mechanism of apatite formation on glass-ceramics containing Al₂O₃ is different from the mechanism for those containing MgO.

4. Conclusions

The influence of the components P₂O₅, MgO and Al₂O₃ in A-W glass-ceramics on apatite layer formation in PECF was investigated.

1. It is not necessary for glass-ceramics to contain P₂O₅ in order to form an apatite layer.
2. In glass-ceramics containing MgO, the ability of apatite layer formation decreases with increasing MgO content. The prevention of apatite layer formation on glass-ceramics containing MgO is attributed to an increase of Mg²⁺ concentration in the PECF.
3. Apatite layer formation is interfered with by slightly adding Al₂O₃ into the composition of glass-ceramics. It is thought that Al₂O₃ is condensed on the surface of the glass-ceramics, and that this layer prevents the formation of an apatite layer.

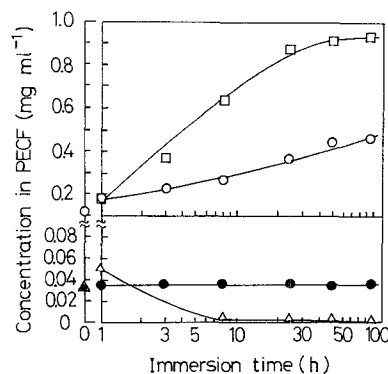


Figure 8 Ion concentrations in PECF in which "CPS-Al" glass-ceramics were immersed; (O) Ca²⁺, (●) Mg²⁺, (□) Si⁴⁺, (Δ) PO₄³⁻.

References

1. T. KOKUBO, S. ITOO, M. SHIGEMATSU and S. SAKKA, *J. Mater. Sci.* **20** (1985) 2001.
2. T. NAKAMURA, T. YAMAMURO, S. HIGASHI, T. KOKUBO and S. ITOO, *J. Biomed. Mater. Res.* **19** (1985) 685.
3. T. NAKAMURA, Y. YAMAMURO, S. HIGASHI, Y. KAKUTANI, T. KITSUGI, T. KOKUBO and S. ITOO, Proceedings of the 1st International Kyoto Symposium on Biomedical Materials, Kyoto, 1983, p. 109.
4. A. L. BOSKY and A. S. POSNER, *Mater. Res. Bull.* **9** (1974) 907.

*Received 16 December 1986
and accepted 11 February 1987*